

# " Improving energy efficiency of a wastewater treatment plant thanks to innovations" Oslo, 23.10.2017

Workshop: Environmental technology verification (ETV) as a tool facilitating implementation of innovative technologies for energy efficiency improvement at wastewater treatment plants

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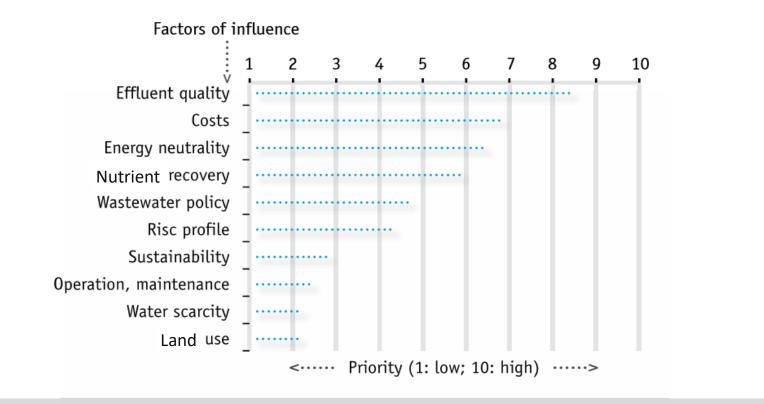




Project Facilitating the use of ETV to increase energy efficiency in water sector is financed by the Norwegian Financial Mechanism 2009-2014 under the Fund for Bilateral Relations - PL04.



### Wastewater Technology Development



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NEWS: THE DUTCH ROADMAP FOR THE WWTP OF 2030

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Priority of expert group for factors of influence.

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Energy neutrality a new aspiration:

- increased energy production/recovery
- reduction in consumption

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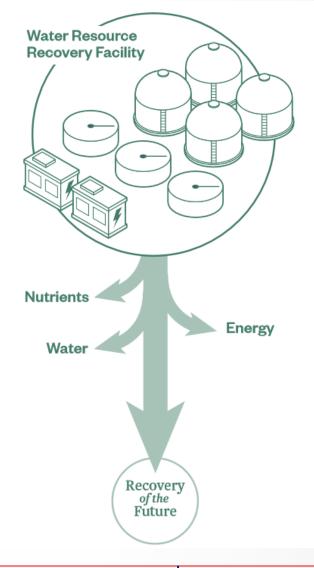
As energy demand continues to grow globally, technology will play an important role in creating a more sustainable energy environment.

Resource recovery will undoubtedly occur in the next few decades. Translating these concepts into practice will require concerted effort by all water industry stakeholders to understand how these emerging technologies, recovery products, and markets can be best leveraged to achieve multiple benefits at utilities.

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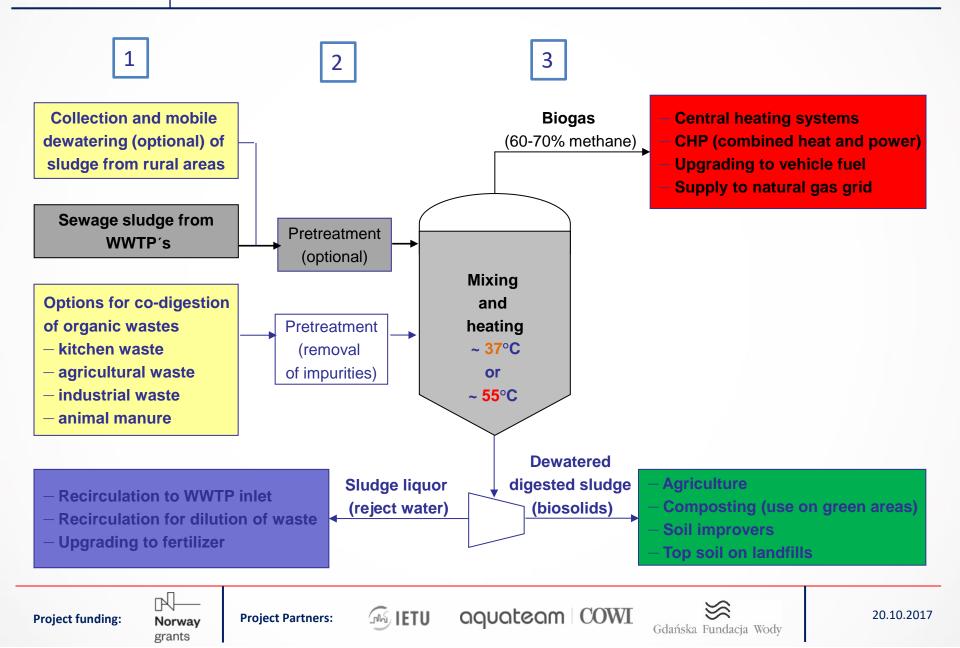


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### **Energy Recovery – Anaerobic Digestion**

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### **Energy Recovery- Europe**

WWTP (Country)	Capacity in PE	Load in kg COD/d	Production of Biogas in Nm³/y	Biogas to Cogen- eration in Nm <sup>3</sup> /y	Produced Electricity in kWh/y	Efficiency kWh/Nm <sup>3</sup> of Biogas	sufficiency	Remark
Görlitz (D)	140,000	8,923	949,858	940,086	1,536,586	1.63	72	M, co-dig
Schönebeck (D)	90,000	7,890	576,542	443,971	862,001	1.94	53	Μ
Gera (D)	200,000	15,099	1,099,716	903,761	1,705,205	1.89	68	M, co-dig
Den Hague—Houtrust (NL)	487,000	31,393	2,427,094	2,421,946	4,549,204	1.88	30	Μ
Den Hague-Harnaschpolder								
(NL)	1,473,000	95,096	4,976,878	4,967,487	12,612,500	2.54	43	M
Prague (CZ)	1,641,600	210,800	17,878,058	13,868,369	27,863,300	2.01	75	T, co-dig, MD
Pest-South (H)	293,300	77,484	6,824,005	4,526,581	9,037,587	2	70	T, co-dig
Pilsen (CZ)	380,000	54,508	4,170,116	3,989,299	7,020,512	1.76	75	T, co-dig
Braunschweig (D)	275,000	54,400	3,708,000	3,590,200	8,537,000	2.38	66	T, co-dig
Szeged (H)	230,000	23,919	1,371,657	1,247,007	3,026,556	2.43	49	Μ
Seafield (UK)	800,000	75,000	10,380,600	5,784,309	12,725,479	2.2	53	Μ
Olomouc (UK)	259,500	15,183	1,695,252	802,381	1,794,500	2.24	32	M, co-dig
Hrdec Kralove (CZ)	141,000	9,622	1,149,020	940,073	1,248,000	1.33	32	M, co-dig
Teplice (CZ)	130,000	7,086	620,999	575,010	1,083,051	1.88	49	Μ
Ústi (CZ)	180,000	16,875	1,077,299	854,462	1,375,299	1.61	32	M, co-dig
Liberec (CZ)	190,000	12,122	1,266,245	1,205,941	1,927,317	1.6	46	Μ
Berlin Wassmansdorf (D)	1,767,000	176,672	14,302,069	14,093,068	28,261,147	2.01	64	M, co-dig
Berlin Shonerlinde (D)	675,000	83,795	6,228,528	1,721,5485	3,579,170	2.08	15	Μ
Madrid Sur (Esp)	3,007,950	169,242	, 12,171,800	10,170,321	18,555,443	1.82	59	Μ

M: mesophilic; T: thermophilic; Co-dig: codigestion; MD: mechanical disintegration.

Chudoba et al, 2011, Journal of Residuals Science & Technology, Vol. 8, No. 2-April 2011

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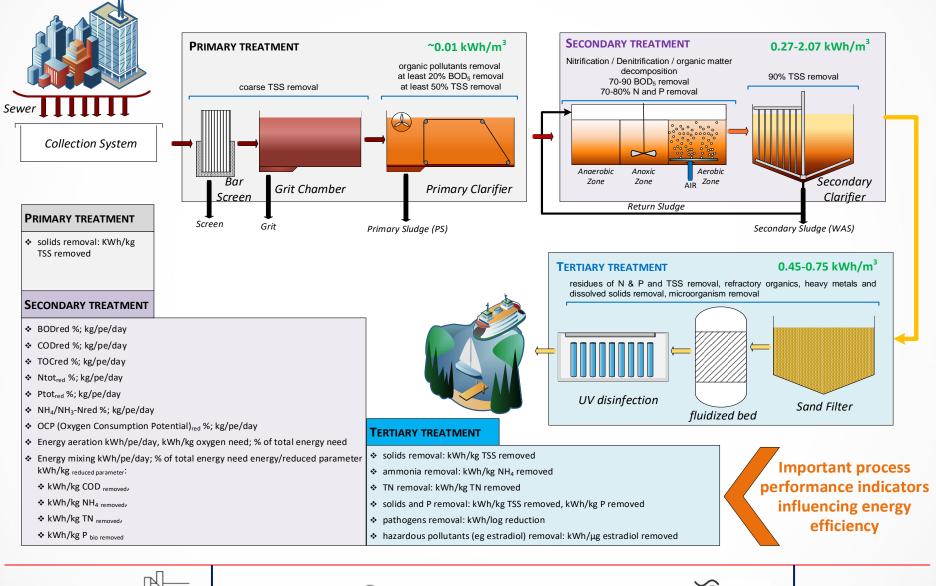
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### Energy Efficiency of WWTPs with Activated Sludge



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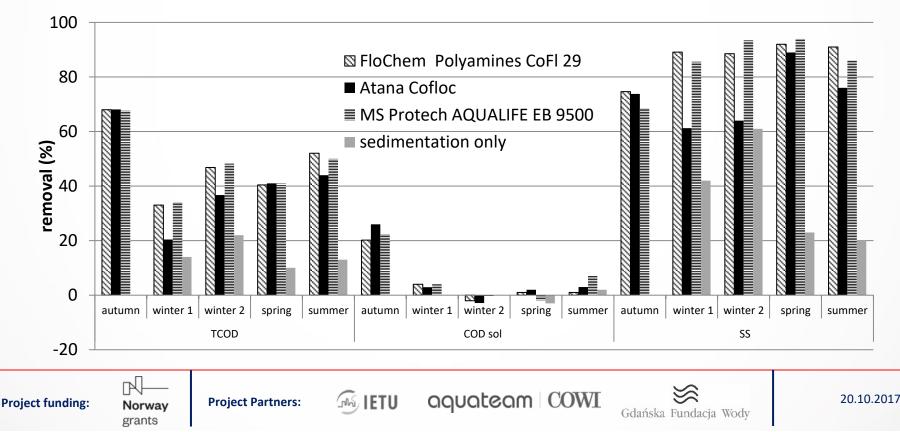


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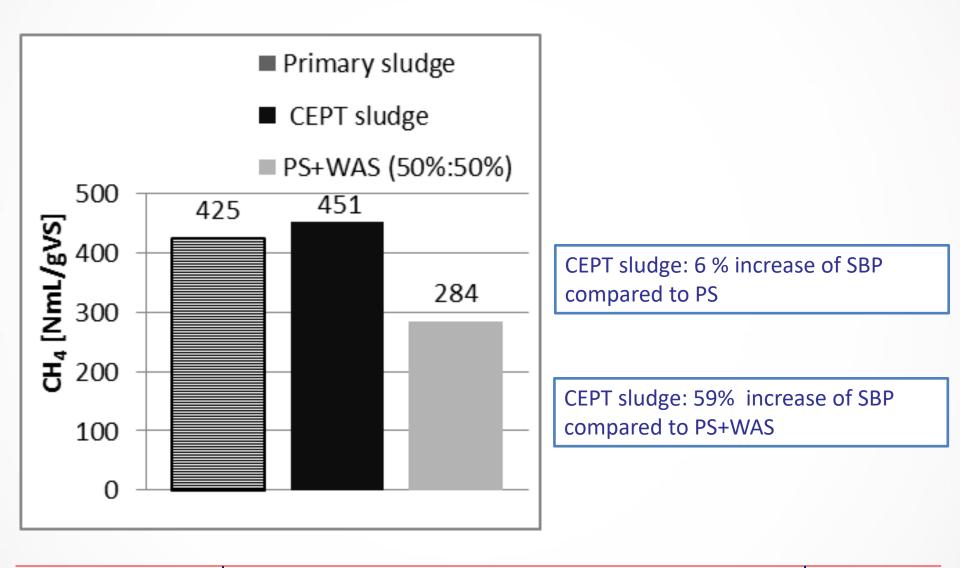


### **Chemically Enhanced Primary Treatment (CEPT)**

Use of organic coagulants to increase primary sludge production and reduce the load on downstream biological nutrient removal (BNR) processes









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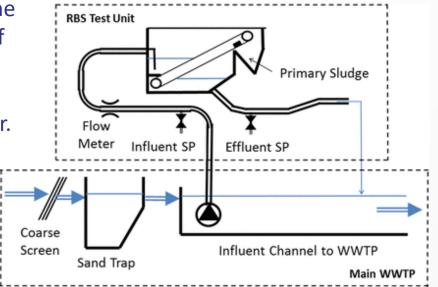


Application of **fine sieves/filters** instead of primary clarification  $\rightarrow$  more BOD can be removed from the wastewater and converted into biogas through digestion.

Primary treatment using a 350 microns belt showed 40 -50 % removal of total suspended solids (TSS) and 30% removal of chemical oxygen demand (COD) at sieve rates as high as 160 m<sup>3</sup>/m<sup>2</sup>-h.

CEPT is a simple and effective way of increasing the removal efficiency of RBS. Adding about 1 mg/L of cationic polymer and about 2 min of flocculation time, the removal of TSS typically increased from 40–50% without polymer to 60–70% with polymer.

**Note**: 1. sufficient BOD has to be available in the wastewater to comply with the requirements for nitrogen removal. 2. By improving the digestion process an increase in the nitrogen load in the reject water can be encountered; in this case advanced side stream reject water treatment can be applied.



Rusten et al, 2017 (Water Sci and Techol, 75 (11) 2598-2606).



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### Side Stream Treatment

**Deammonification** – biological autotrophic process applied for treatment of ammonium-rich side-streams (ongoing research towards implementation in the main technological stream).

Increases the efficiency of main technological line and allows to save energy for aeration in the main stream.

Includes two stages: oxidation of half of ammonium to nitrite (partial nitritation), and next conversion of remaining ammonium with nitrite into nitrogen gas under anaerobic conditions (Anammox).

Requirements: a low C/N and high temperature

Full-scale data from Strass WWTP in Austria indicates that the electricity consumption for nitrogen removal in side stream sludge dewatering reject water was **1.16 kWh/kgN**, what is significantly lower than the 6.5 kWh/kgN in main stream conventional nitrification/denitrification treatment (Wett, 2007).

After application of Anammox in side stream, oxygen consumption for ammonia removal was reduced by 50%, corresponding to approximately **12%** savings of the total electricity consumption of the whole plant.



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Most of the energy efficiency proposals involve implementation of better control of existing processes. They would be feasible on relatively short time and at comparatively low cost. The more radical proposal with greater potential benefits is to replace current aerobic systems treatment with low temperature **anaerobic processes** 

There will be a **change in paradigm** in the main unit operation used at WWTP. A major development will be the **application of anaerobic processes to mainstream** flows (Stephenson and Aunger et al, 2009).

It has been estimated that by 2030 aerobic treatment consuming 0.15-0.7 kWh/m<sup>3</sup> could be replaced by **anaerobic treatment producing 1.7 kWh/m<sup>3</sup>** (WssTP, 2011; GWRC, 2010).

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Wett et al., (2007) proposes the following solution:

- enhanced primary treatment with organic polymer addition for increasing biogas production in AD,
- activated sludge process with short SRT and HRT to adsorb colloidal and soluble COD for more biogas production,
- dynamic control of aeration and pH,
- thermal pre-treatment of sludge,
- high efficiency generators or fuel-cell for electricity generation,
- and application of Anammox in the side-stream.



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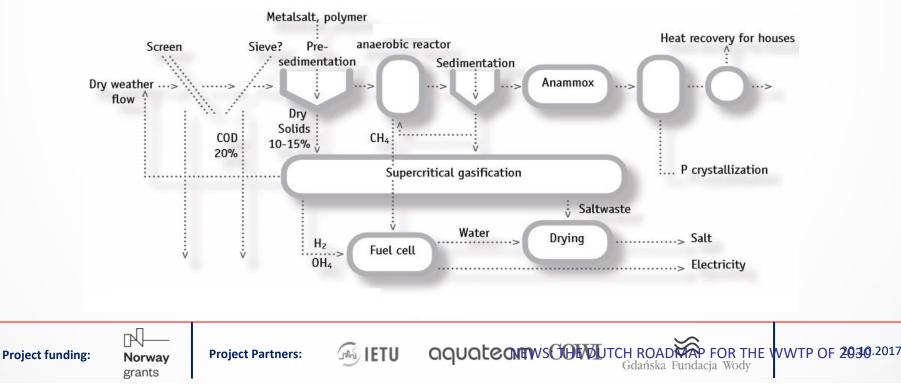
## Future Systems – Energy Factory 2030

Net production of energy requires minimization of energy consumption and maximization of energy recovery.

The proposed system includes:

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- Separation of COD instead of aerobic degradation (optimisation of biogas production and energy consumption at aeration)
- In terms of energy consumption, economic removal of N and P and residual COD (deammonification as an important tool)
- Maximal recovery of sludge calorific content





# THANK YOU FOR YOUR ATTENTION



Project **ETV4WATER** *Facilitating the use of ETV to improve energy efficiency of the water and wastewater sector* has received funding from the **Norwegian Financial Mechanism 2009-2014** under the Bilateral Cooperation Fund, Operational Program PL04.

